## INS 985734P



## **Wrinkle Paint Instructions**

This paint has been specially formulated to give the texture and color as originally used by GM on 1938 and older truck removable interior cab panels. However, to obtain the correct results the following instructions must be followed- NO EXCEPTIONS!!!!

**GENERAL INFO**- After the paint is sprayed this paint will correctly wrinkle **ONLY** if placed in a heated drying oven with temperatures of 250 to 300 degrees. For the one time restoration, this can be created as follows. Make your own enclosure (drying oven) by forming a heavier cardboard or equivalent shell with scissors and high temperature tape. This will be placed over the painted panel immediately.

- 1. Mix paint with 20% xylene thinner.
- 2. Spray the thinned coat of paint on the metal surface. (The panel must lay flat). Priming is not necessary.
- 3. Immediately cover with the pre-made cardboard shell (DRYING OVEN)
- 4. Through a small round hole in this cardboard shell, place the blower end of a commercial hot air gun that reaches the required temperature; keep on the hot setting about 25 mins. On large panels 2 air guns may be necessary.

<u>Caution</u>; Do not attempt to dry the panel by directly using the hair dryer. This will prevent uniform heat application and result in uneven wrinkling. Do not attempt to use your home kitchen range for this drying procedure.